



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3202-3

Job Sheet 171189



Part No: D3202-3

Job Qty: 12 ea

Part Name: Cover



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/30/18

Job Tracking No:

Due Date: 1/31/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A new issue 08-04-21 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	1/30/18	1/30/18	0.00	0.00	Start Up Waterjet		8-18/02/03
100	Waterjet	12 pcs	1/30/18	1/30/18	0.00	1.50	Waterjet1		5c 15/02/03
120	QC	12 pcs	1/30/18	1/30/18	0.00	0.00	QC8		38
130	HandFinish	12 pcs	1/30/18	1/30/18	0.00	1.05	HandFinish1		18-02-21 8
140	Powdercoat	12 pcs	1/31/18	1/31/18	0.00	0.52	Powdercoat3		18-03-03
150	QC	12 pcs	1/31/18	1/31/18	0.00	0.00	QC3		11 MAR 15 2018
160	Packaging	12 pcs	1/31/18	1/31/18	0.00	0.00	Packaging3	5195A	9-89
170	QC21-SA	12 Ea	1/31/18	1/31/18	0.00	0.00	QC21		4m.f. 18/03/03

Part Op 100 - 1-Cut as per Dwg D3202

Descriptions: 140 - START TIME: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.032	5052-H32 .032 Sheet	18.6120 sf (1.551 ea)	90-Start up Operation	
	5038529	25.3		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M5052H32S.032	19	1	0

DART
AEROSPACE

S038668



Cover

PART NO: D3202-3
Original Serial #: S038668
Revision:
Operation:
Change No:

Start up Operation 02/03/18

Job No: 171189

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cover	0.380inches + 0.006 - 0.001	0.386 0.379	0,379	
2	Cover	0.560inches ± 0.030	0.590 0.530	0,566	
3	Cover	3.590inches ± 0.030	3.620 3.560	3,60	
4	Cover	2.950inches ± 0.030	2.980 2.920	2,956	
5	Cover	0.820inches ± 0.030	0.850 0.790	0,822	
6	Cover	74.850inches ± 0.030	74.880 74.820	74,86	
7	Cover	75.700inches ± 0.030	75.730 75.670	75,71	
8	Cover	0.032inches ± 0.010	0.042 0.022	0,032	
9	Cover	4.030inches ± 0.030	4.060 4.000	4,032	

Plex 1/30/18 10:00 AM dart.lacelle.linda